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length of workpiece Set-

over = 2 length of

taper length of

workpiece Set-over =

Ratio 2 ;  $\tan = 2L$

Leading angle =  $90 -$

(Helix angle + clea

rance angle) Foll uu q u

u q owing angle =  $90 +$

(Helix angle - clara

nance angle) Lead = No.

of starts pitch Pitch

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indexing • Angular

indexing • Differential

indexing (4) ...

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QUESTION 9: V-BELT,  
CHAIN, GEAR DRIVES  
AND REDUCTION  
GEARBOXES 9.1 9.1.1

Chain pitch is the  
distance from the  
centre of one pin to the  
centre of the next pin.

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AIDED DRAUGHTING,  
FASTENERS AND

FITTINGS 1.1 Name

THREE welding

processes you can use  
to join metal. (3) 1.2

Name the types of  
welded joints shown in  
FIGURE 1. Write only  
the answer next to the

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question number  
(1.2.1-1.2.4) on the  
ANSWER SHEET.

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QUESTION 4: HAND TOOLS 4.1 List the question numbers from 4.1.1-4.1.5 and name the hammers as listed

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in FIGURE 1 by writing  
the answers next to  
the numbers  
(4.1.1-4.1.5) in the  
ANSWER BOOK .

FIGURE 1 [5]

QUESTION 5: METALS  
AND PLASTICS 5.1

Name THREE types of  
carbon steel. (3)

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of all manufacturing  
processes in its  
capability to produce

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