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3D printing is the
process of creating
three-dimensional
objects based on a
predesigned digital
model. It works as a

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layering technology;
i.e. manufacturing
products by printing
layers upon layers until
the whole object is
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CHAPTER 1

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Deciding the Correct

Layer Height. The layer

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height contributes to

the surface finish of
your 3D printed parts.

The lesser the layer
height, the finer is the
surface and the layer
difference is also

minimum. In short, the
layer height would
decide how great your
3D part would look
after printing.

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goals and preferences
is becoming more
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